

Work Order ID 57455

April 7, 2010 9:56:04 AM



Page 1

Item ID: D3712-042

Accept



Setup Start



Revision ID:

Item Name: Basket Base Assembly

Stop



Start Date: 07/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 16/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

PD

Date: *10-4-07*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

100



Large Fab

Large Fab

Weld per dwg A/R S.S. rod Batch: *M114645*
Large Fab

0.00

Memo

0.00

1- take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-7

2- take D3746-3, D3746-5, D3746-7 and drill holes as per dwg D3746 using drill jig DT8995 and DT8996

3- drill holes in both D3727-1 as per dwg D3727

4- drill holes in D3735-3 as per dwg D3735 using DT9000 jig

5- deburr

6- assemble as per dwg D3712 and weld as per QSI004

PD 10.10.07

110



Large Fab

Large Fab

Weld per dwg A/R S.S. rod Batch: *M114649*
Large Fab

0.00

Memo

0.00

1- cut mesh to fit inside basket base and sides as per dwg D3744 and D3745

2- weld mesh as per dwg D3712

PD 10.10.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

1 10.10.10

130

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

Cpl 10.10.14

W/O:		WORK ORDER CHANGES					
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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

BR 10-10-18.

①

PTO

→



Powdercoat

M115291.

Memo

0.00

Powder Coating

First coat:

START TIME: 10:30

OVEN TEMPERATURE: 400°

FINISH TIME: 11:00

if necessary

Second coat:

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

150

QC3- Inspect Part Finish

0.00

⇒ 10/10/19



QC

Memo

0.00

Quality Control

1

W/O: 57455		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10-10-18	135	ADD SEQUENCE FOR PRESSURE WASH. PERMANENT CHANGE.	BR 10-10-18	10.10.20	①	W 10-10-18	10-10-19

Part No: D3712-042 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 4

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Customer:

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Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

EP 10/10/19 @

170

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg D3712

EP 10/10/19 @

180

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

1 10/10/19

W/O:		WORK ORDER CHANGES					
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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

Identify as per dwg & Stock Location: *C.A*

0.00



Packaging

Memo

0.00

Packaging

*w/o 57454**4/10/10/19 @*

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/10/20**MF 10-10-20*

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Picklist Print

April 7, 2010 9:56:37 AM

Page 1

Work Order ID: 57455

Parent Item: D3712-042

Parent Item Name: Basket Base Assembly

Comments: IPP Rev:A new issue 08-01-30 DD verified by:EC
IPP Rev:B chg to revB ecn 1145 08-03-19 DD verified by:

Start Date: 07/04/2010

Required Date: 16/04/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2327-3 Spacer Bushing		Manufactured	No			100	Each	31.0000	2.0000			
D2581 Mounting Bracket		Manufactured	No			100	Each	15.0000	2.0000			
D3166-1 Basket Hoop		Manufactured	No			100	Each	13.0000	5.0000			
D3725-1 Hoop		Manufactured	No			100	Each	18.0000	2.0000			
D3748-1 Hinge Half		Manufactured	No			100	Each	0.0000	3.0000			
D3757-1 Blanking Plate		Manufactured	No			100	Each	7.0000	2.0000			
D3759-1 Bushing		Manufactured	No			100	Each	25.0000	21.0000			
M304TS0.750W.065 304 SQ Tube .75x.75x.065W		Purchased	No			100	f	530.2458	44.9042			
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			110	sf	656.3474	40.0000			

~~B60255~~
B60952 → 2 PD 10.10.05

B60970 PD 10.10.05

B61303 → 4
B62472 → 1 PD 10.10.04

B50939 PD 10.10.04

B57151
~~B57151~~ PD 10.10.06

B51119 (2x) 9/5/10/10/19

B56942 PD 10.10.05

M115494 PD 10.10.06

M115665 PD 10.10.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-11A		Purchased	No			160	Each	155.0000	6.0000			
Bolt												
AN960JD10		Purchased	No			160	Each	0.0000	12.0000			
Washer												
AN960JD8		Purchased	No			160	Each	0.0000	2.0000			
Washer												
D293I		Manufactured	No			160	Each	896.0000	2.0000			
Bumper												
MS20600-AD4W3		Purchased	No			160	Each	2,143.000	2.0000			
Cherry Rivets												
MS21042L3		Purchased	No			160	Each	1,355.000	6.0000			
Nut												

M110865 (6x)

M115622 (12x)

M115832 (2x)

M46064 (2x)

M111636 (2x)

M114784 (6x)

EP 10/10/19

EP 10/10/19

EP 10/10/19

EP 10/10/19

EP 10/10/19

EP 10/10/19

April 7, 2010 9:56:37 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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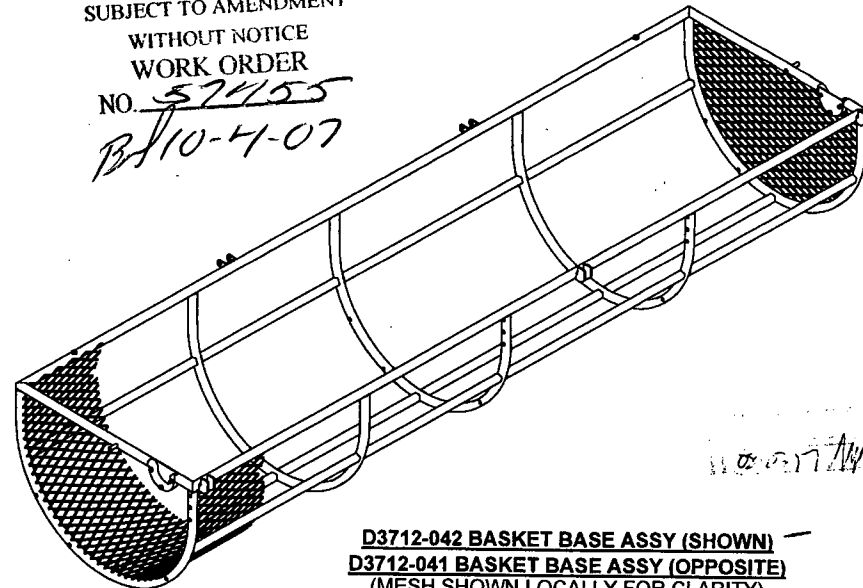
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
B X		D3712-041	BASKET BASE ASSEMBLY
	X	D3712-042	BASKET BASE ASSEMBLY
2	2	D2327-3	SPACER BUSHING
B 2	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
2	2	D3725-1	HOOP
2	2	D3726-1	RIB
2	2	D3727-1	RIB
2	2	D3734-1	RIB
5	5	D3735-1	RIB
1	1	D3735-3	RIB
3	3	D3739-1	RIB
3	3	D3740-1	RIB
1	1	D3744-1	MESH
1	1	D3746-1	RIB
1	1	D3746-3	RIB
2	2	D3746-5	RIB
1	1	D3746-7	RIB
3	3	D3748-1	HINGE HALF
2	2	D3757-1	BLANKING PLATE
B 21	21	D3759-1	BUSHING
B 6	6	AN3-11A	BOLT
B 2	2	AN960JD8	WASHER
B 12	12	AN960JD10	WASHER
B 2	2	MS20600AD4W3	RIVET
6	6	MS21042L3	NUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WORK ORDER
NO. 57455
B110-4-07



D3712-042 BASKET BASE ASSY (SHOWN)
D3712-041 BASKET BASE ASSY (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
1) MATERIAL: NONE
2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) WELDING: PER DART QSI 004
9) MASK ALL HOLES PRIOR TO POWDER COATING.

B	ADDED-041 ASSEMBLY. WEIGHT WAS 41.50 lbs. ADDED D2931 BUMPER & HARDWARE & D3759-1 BUSHINGS. SHEET 2 ZONE C2 QTY FOR D3748-1 WAS 2. SHEET 4 ADDED DETAIL H. SHEET 3 ZONE C3 & SHEET 4 ZONE C4. ADDED MESH TRIMMING INSTRUCTIONS. SHEET 4 ZONE D2 AN3-11A BOLT WAS AN3-10A P/L UPDATED ACCORDINGLY.		AJS	08.02.22
A	NEW ISSUE		AJS	08.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	CE		DRAWING NO.	REV.
MFG. APPR.	SS		D3712	SHEET 1 OF 4
APPROVED	48		TITLE	SCALE
DE APPR.	48		BASKET BASE ASSY	NT
DATE	08.02.22	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

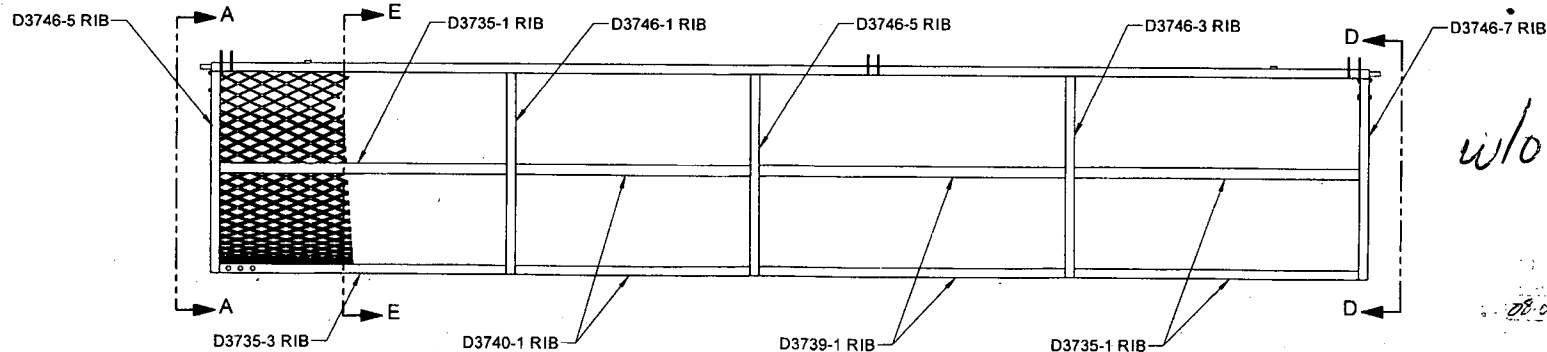
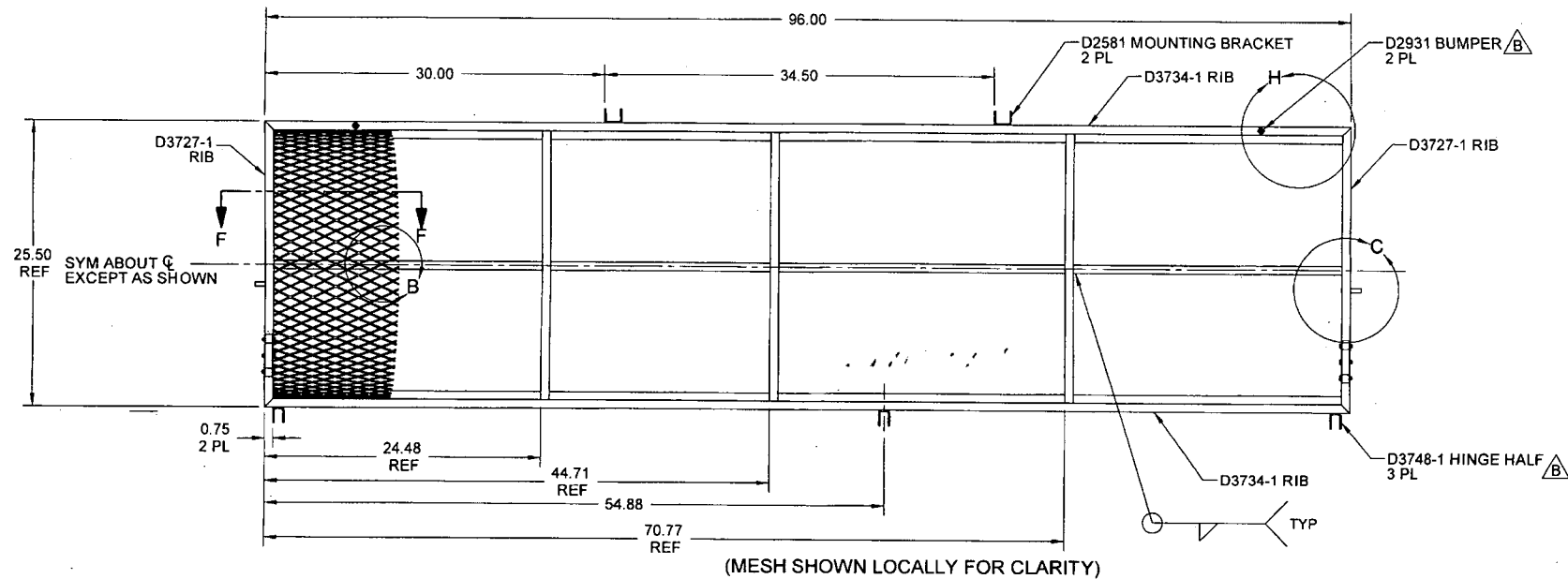
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



- 9 D3712-041 BASKET BASE ASSY (OPP)
- 9 D3712-042 BASKET BASE ASSY (SHOWN)

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	DRAWING NO.	REV. B
MFG. APPR.	MP	D3712	SHEET 2 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BASKET BASE ASSY	NTS
DATE	08.02.22	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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W/057455

08.02.22

8 7 6 5 4 3 2 1

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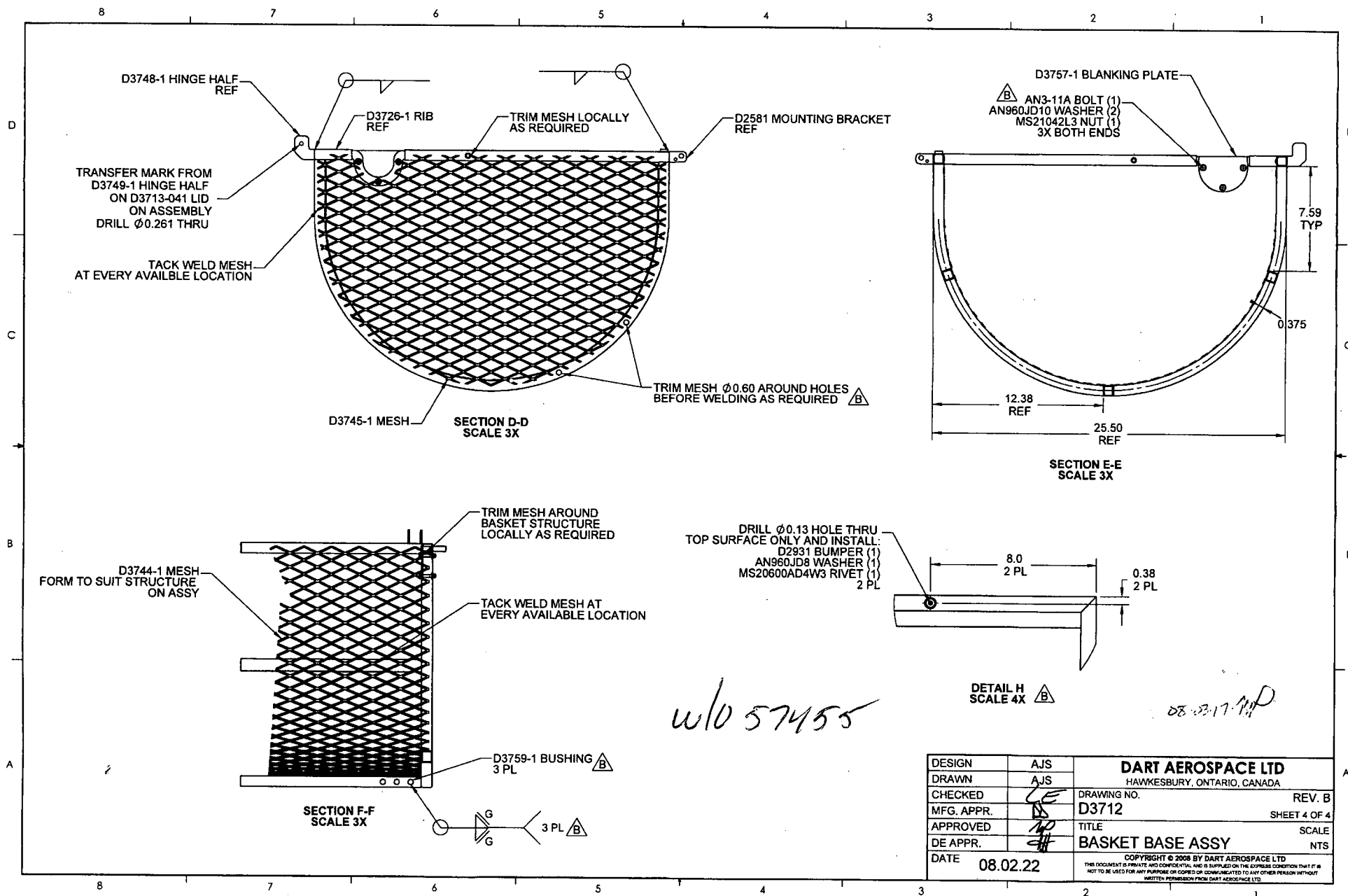
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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CE	DRAWING NO.	REV. B
MFG. APPR.	DS	D3712	SHEET 4 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	CH	BASKET BASE ASSY	NTS
DATE	08.02.22	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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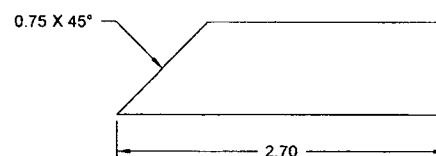
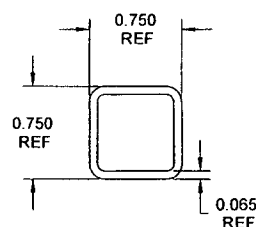
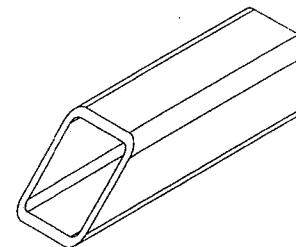
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D3726-1 RIB

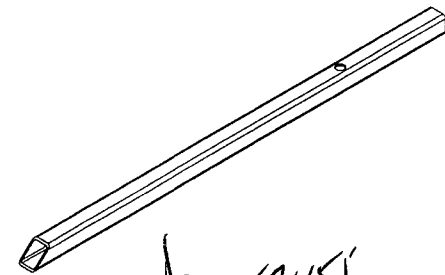
57455

RELEASED
16 08.02.28

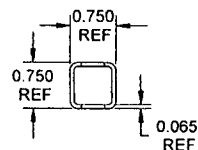
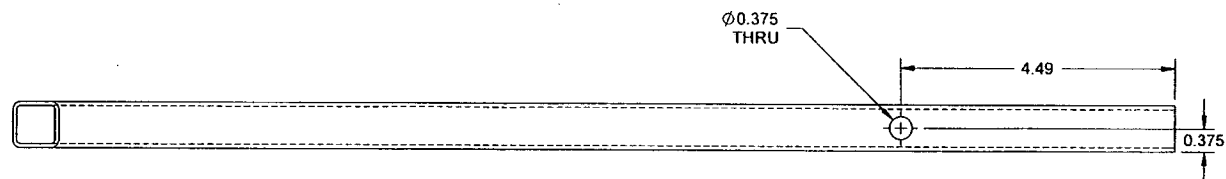
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

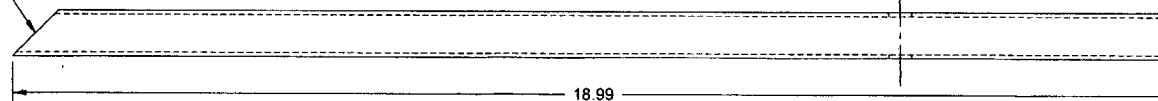
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REV.		DESCRIPTION		BY	DATE
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		AJS			
CHECKED		ME		REV. A	
MFG. APPR.		ME		SHEET 1 OF 1	
APPROVED		ME		SCALE	
DE APPR.		ME		1:1	
DATE		08.01.28			
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w/d 57451



0.75 X 45° CMF



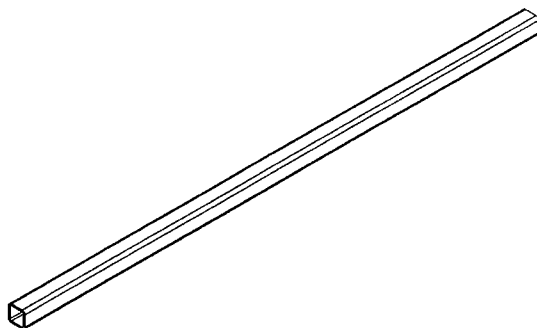
D3727-1 RIB

RELEASED
LE 0802-25

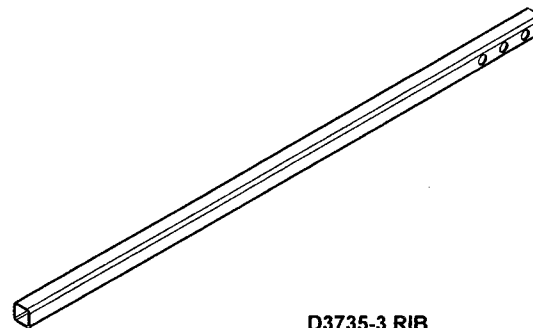
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.89 lbs

A		INITIAL RELEASE		AJS	08.01.28
REV.		DESCRIPTION		BY	DATE
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		AJS			
CHECKED		LE		DRAWING NO.	REV. A
MFG. APPR.		LE		D3727	SHEET 1 OF 1
APPROVED		LE		TITLE	SCALE
DE APPR.		LE		RIB	1:2
DATE		08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



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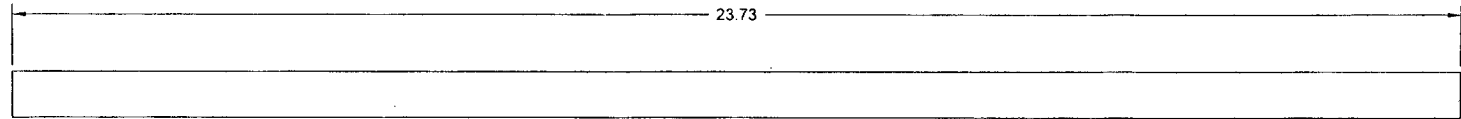
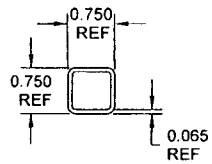
D3735-3 RIB

57455

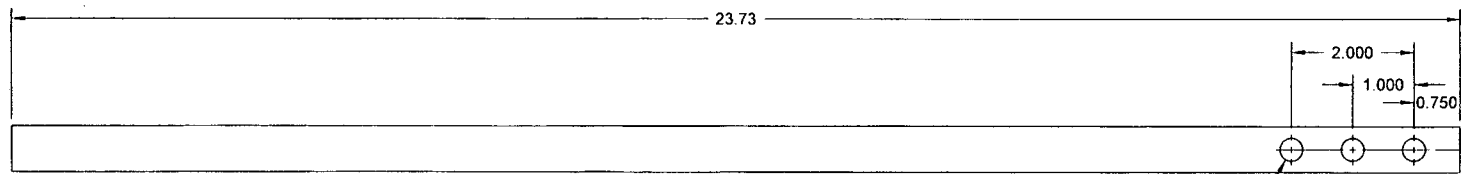
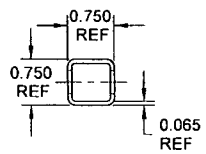
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.14 lbs

B	SHEET 2 ZONE 1B Ø0.375 HOLES WERE Ø0.191.	AJS	08.03.05
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ME	DRAWING NO.	REV. B
MFG. APPR.	ME	D3735	SHEET 1 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	RIB	NTS
DATE	08.03.05	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



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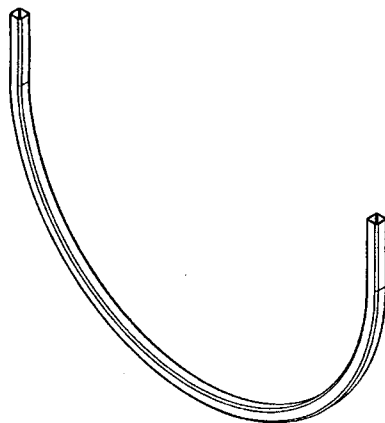
D3735-3 RIB

$\Delta \varnothing 0.375^{+0.020}_{-0.000}$ THRU TYP

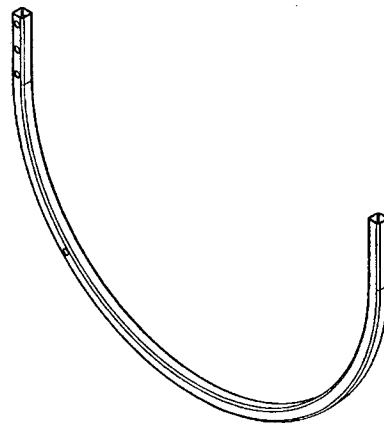
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08.03.05

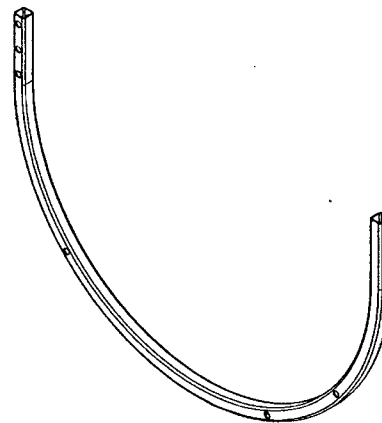
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ASS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	MB	D3735	SHEET 2 OF 2
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	RIB	NTS
DATE	08.03.05	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



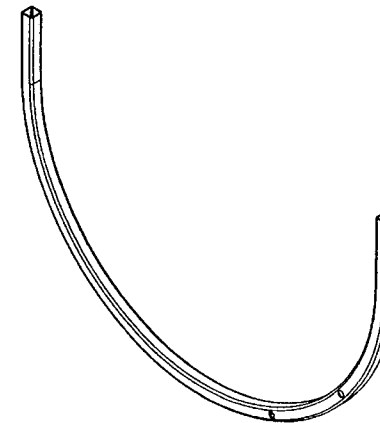
D3746-1 RIB



D3746-3 RIB



D3746-5 RIB



D3746-7 RIB

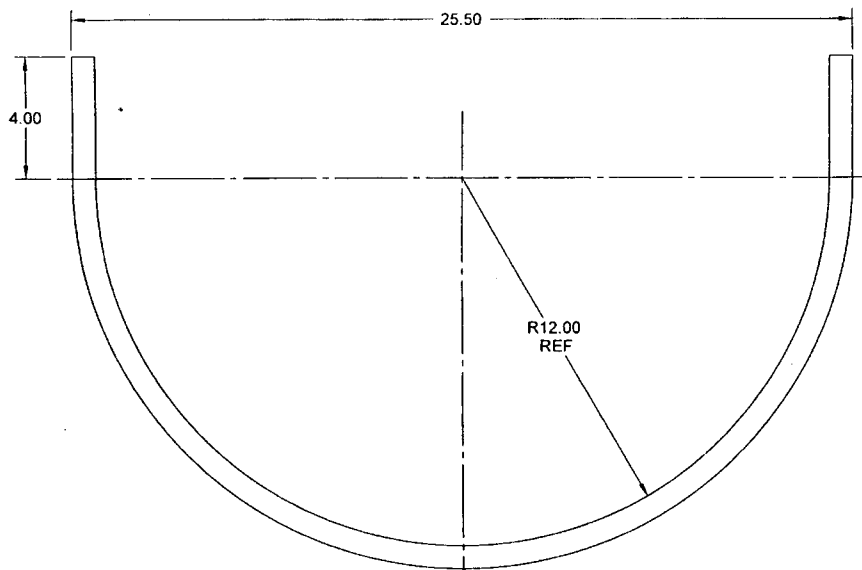
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.25 lbs
- 8) M/F D3166-1 BASKET HOOP

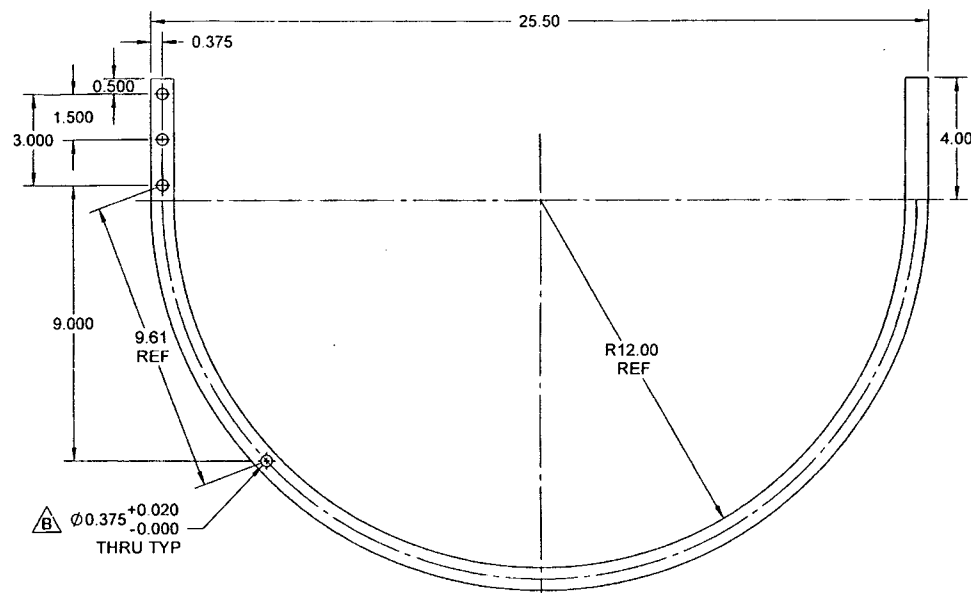
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08.03.03

B	SHEET 2 ZONE C4, B4 & SHEET 3 ZONE C7. HOLES WERE Ø0.257. SHEET 3 ZONE B2 & B5 HOLES WERE: Ø0.191. SHEET 3 ZONE 7B HOLE QTY WAS 4PL.	AJS	08.03.03
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>ASS</i>		
CHECKED	<i>LE</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>MD</i>	D3746	SHEET 1 OF 3
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>MD</i>	RIB	NTS
DATE	08.03.03	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



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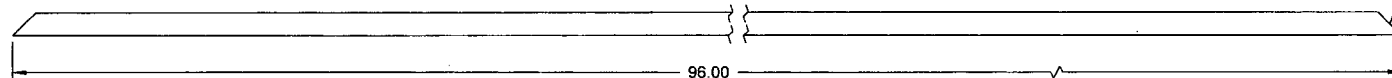
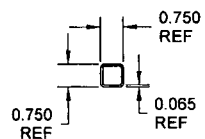


D3746-3 RIB

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08-03-17

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JE	DRAWING NO.	REV. B
MFG. APPR.	JE	D3746	SHEET 2 OF 3
APPROVED	JE	TITLE	SCALE
DE APPR.	JE	RIB	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3734-1 RIB

2*

0.75 X 45° CMF
2 PL

W/O 57455

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FILE 08.02.25

NOTES:

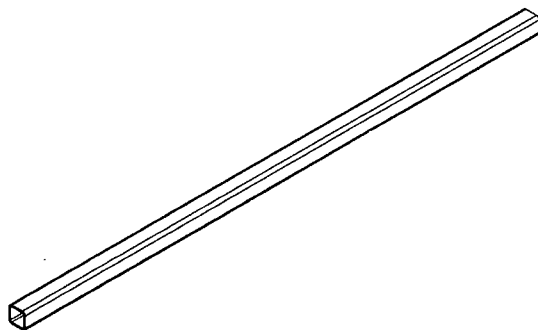
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.57 lbs

A INITIAL RELEASE		AJS 08.01.28	
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	MS		
CHECKED	KE		
MFG. APPR.	AD		
APPROVED	AD		
DE APPR.	AD		
DATE	08.01.28		

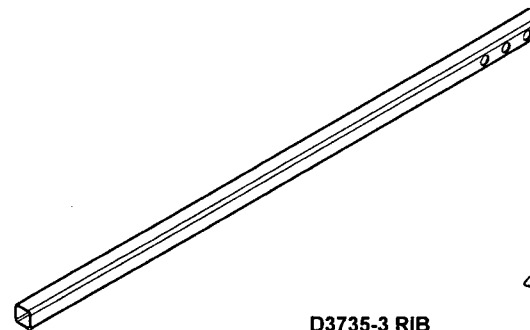
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3734** REV. A
TITLE **RIB** SHEET 1 OF 1
SCALE 1:4

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D3735-1 RIB



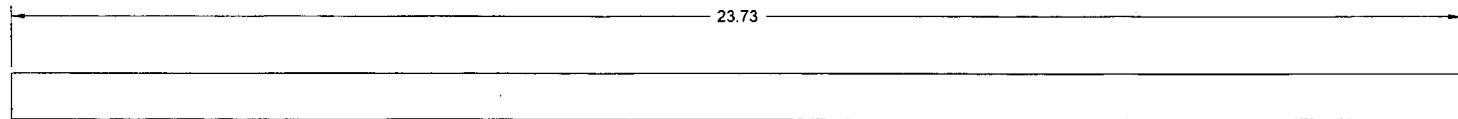
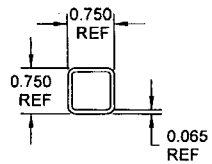
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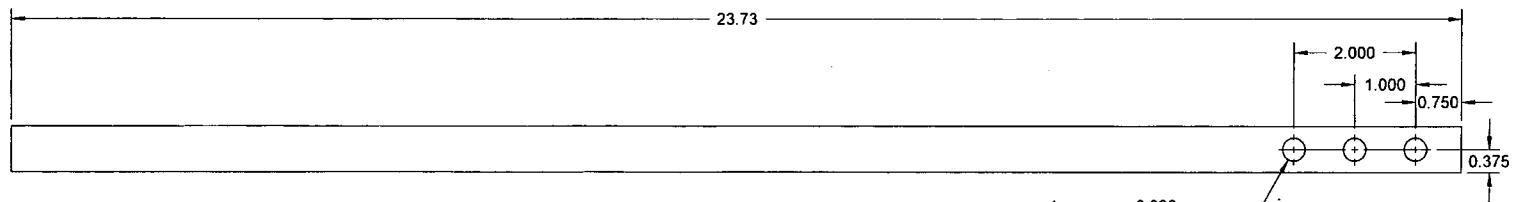
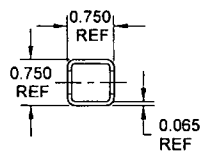
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.14 lbs

B	SHEET 2 ZONE 1B Ø0.375 HOLES WERE Ø0.191.	AJS	08.03.05
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ME	DRAWING NO.	REV. B
MFG. APPR.	ME	D3735	SHEET 1 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	RIB	NTS
DATE	08.03.05	COPYRIGHT © 2006 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



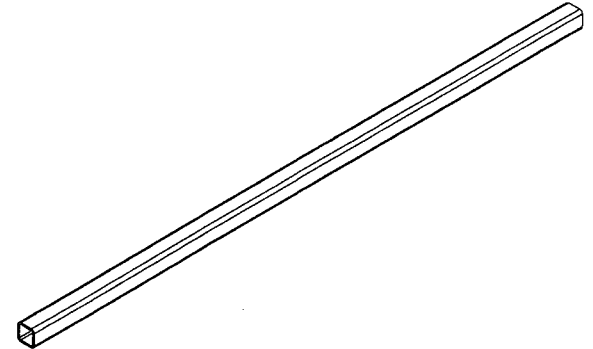
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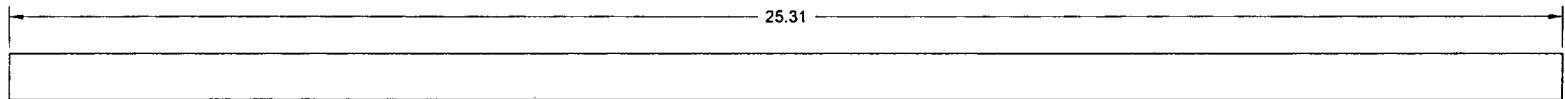
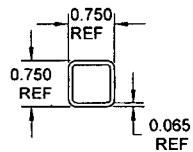
D3735-3 RIB

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>LE</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>MP</i>	D3735	SHEET 2 OF 2
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	RIB	NTS
DATE	08.03.05	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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D3739-1 RIB

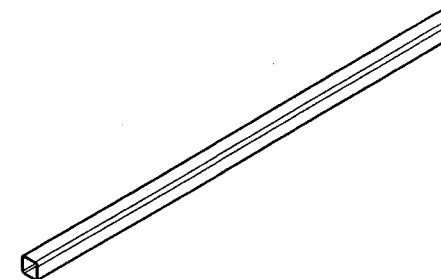
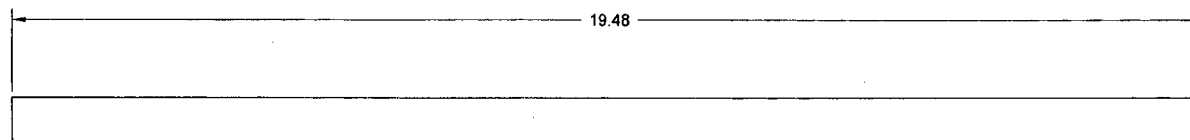
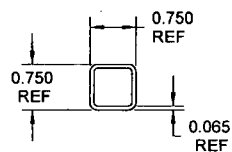
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16 08.02.28

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.21 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ALS			
CHECKED	LE	DRAWING NO.	REV. A	
MFG. APPR.	AD	D3739	SHEET 1 OF 1	
APPROVED	AD	TITLE	SCALE	
DE APPR.	#	RIB	1:2	
DATE	08.01.28		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



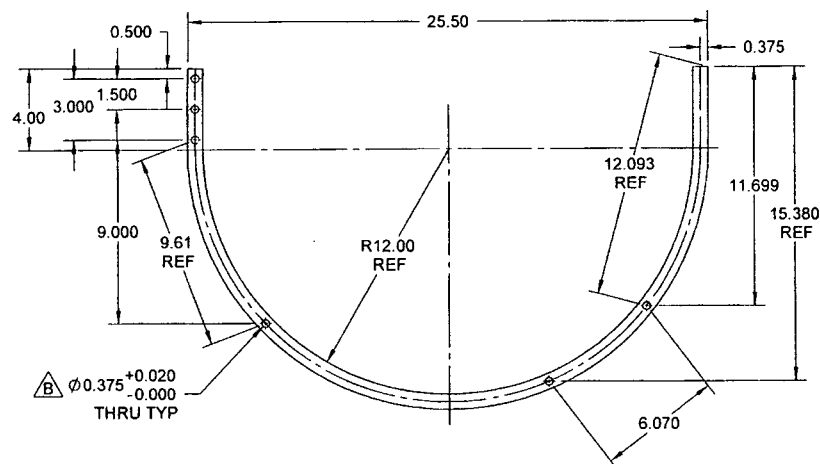
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D3740-1 RIB

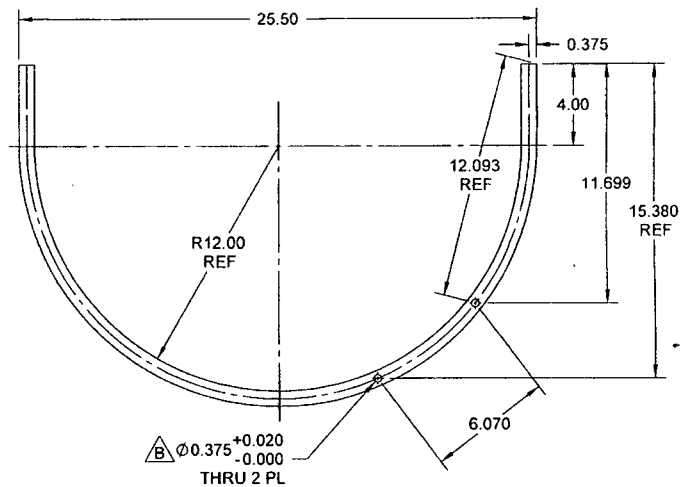
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	MD	D3740	SHEET 1 OF 1
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	RIB	1:2
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3746-5 RIB



D3746-7 RIB

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CE	DRAWING NO.	REV. B
MFG. APPR.	AI	D3746	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.	AI	RIB	NTS
DATE	08.03.03	<small>COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	